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Literature}}images/rokdownloads/product-pdf/consumables/die-clamp.pdf{/rokbox} Advance 6-inch, heat-treated die clamps are rated at or above 135,000 psi tensile strength. Advance 4-inch die clamps are rated at or above 85,000 psi tensile strength.

### Features:

- **Closed slot design.** The clamp can't slip off bolt and forces the bolt to be in only one place closest to the die for maximum holding power.
- **Straight-line parallel clamping.** Puts pressure where it is needed.
- **Accessory T-bolts, washers, and flanged nuts.** Forged and machined from superior grade steel.
- **Easy identification** and height rise are cast into back of clamp for easy reordering.

### Instructions for Proper Use of Advance Die Clamps

- Select clamp for proper die clamping slot rise.
- Locate die clamp so that the maximum clamping surface is in the die-clamping slot.
- Locate the T-bolt as close to the die as possible.
- Torque the bolts tight.

DO NOT over-tighten the die!